

CASCADE17-0342Y3

R134a

48 V DC

VARIABLE SPEED



Brushless DC Variable Speed Compressor Technical Data Sheet

General Information

Compressor Part Number (Stationary)	CASCADE0006	(140 per pallet)
Compressor Part Number (Mobile)	CASCADE1006	(140 per pallet)
Compressor Drawing	DCMX17	
24V Controller Part Number	030F0152	
24V Controller Part Number	030F0189	
48V Controller Part Number	030F0137	
48V Controller Part Number	030F0192	
48V Controller Part Number	030F0175	
Wiring Diagram Drawing	DEM0028	

Application Information

Application	LBP/MBP/HBP
Refrigerant	R134a
Evaporator Temperature Range	-40° F to 59° F (-40° C to 15° C)
Condenser Temperature Range	80° F to 150° F (26.7° C to 65.6° C)

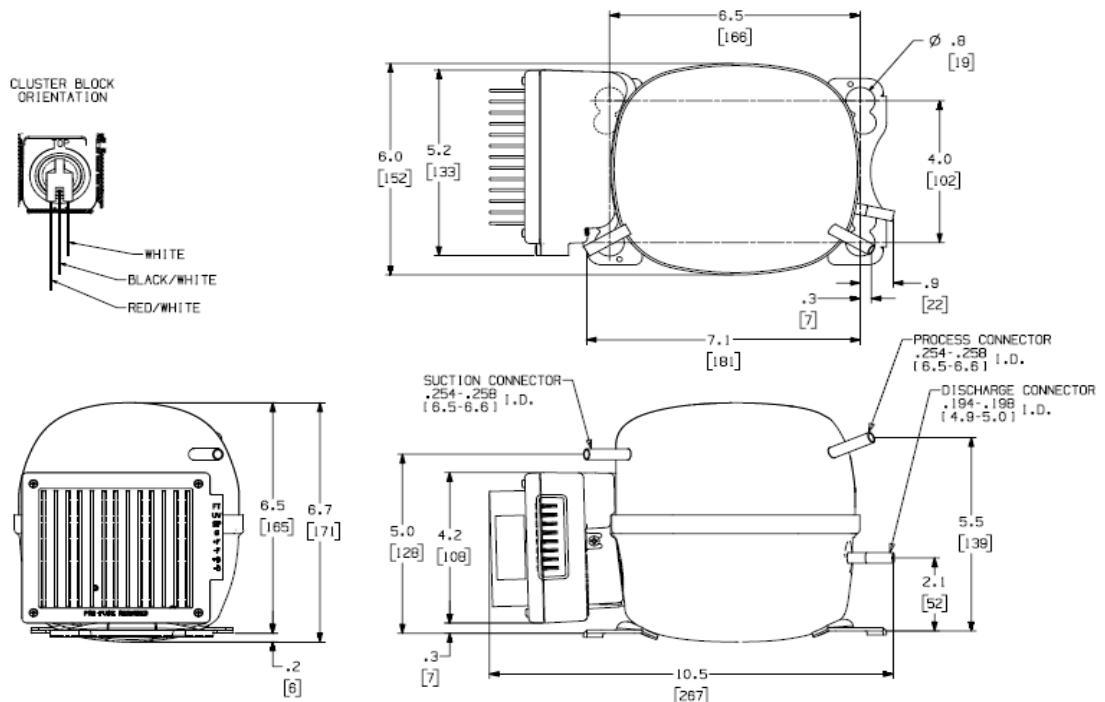
Design

Displacement	5.60 cm ³ (0.342 in ³)
Oil Quantity	270 ml
Oil Type	POE 32cSt
Weight - Compressor/Controller	6.67 kg / 14.7 lb

Battery Protection

	24V			48V		
	Min.	Nominal	Max.	Min.	Nominal	Max.
Under Voltage Shutdown	18.0	19.0	20.0	34.0	36.0	37.0
Over Voltage Shutdown	29.0	30.0	31.0	59.0	60.0	61.0

Compressor Dimensions



*ALTERNATE MOUNTING: 6.7" [171] L x 2.8" [70] W, Ø.64" [16]

the Cascade

Compressor Rating Data

LBP

<u>Specification</u>	<u>ASHRAE</u>	<u>CECOMAF</u>	<u>SPEER</u>
Voltage (VDC)	48	48	48
RPM	4200	4200	4200
Evap. Temp. (°F/°C)	-10°F / -23.3°C	-13°F / -25.0°C	-10°F / -23.3°C
Cond. Temp. (°F/°C)	130°F / 54.4°C	131°F / 55.0°C	105°F / 40.6°C
Ambient Temp. (°F/°C)	90°F / 32.2°C	90°F / 32.2°C	90°F / 32.2°C
Suction Temp. (°F/°C)	90°F / 32.2°C	90°F / 32.2°C	90°F / 32.2°C
Liquid Temp. (°F/°C)	90°F / 32.2°C	131°F / 55.0°C	90°F / 32.2°C
Cooling Capacity (BTU/watt)	621.13 / 182.036	430.25 / 126.094	714.18 / 209.305
Power (watt)	140.80	115.20	124.80
Current (amp)	2.93	2.40	2.60
Efficiency (EER/COP)	4.41 / 1.29	3.73 / 1.09	5.72 / 1.68

MBP

<u>Specification</u>	<u>ASHRAE</u>	<u>ARI</u>
Voltage (VDC)	48	48
RPM	4200	4200
Evap. Temp. (°F/°C)	20°F / -6.7°C	20°F / -6.7°C
Cond. Temp. (°F/°C)	130°F / 54.4°C	120°F / 48.9°C
Ambient Temp. (°F/°C)	95°F / 35.0°C	95°F / 35.0°C
Suction Temp. (°F/°C)	95°F / 35.0°C	40°F / 4.4°C
Liquid Temp. (°F/°C)	115°F / 46.1°C	120°F / 48.9°C
Cooling Capacity (BTU/watt)	1347.69 / 394.969	1286.27 / 376.969
Power (watt)	225.60	220.80
Current (amp)	4.70	4.60
Efficiency (EER/COP)	5.97 / 1.75	5.83 / 1.71

HBP

<u>Specification</u>	<u>ASHRAE</u>	<u>ARI</u>
Voltage (VDC)	48	48
RPM	3850	3850
Evap. Temp. (°F/°C)	45°F / 7.2°C	45°F / 7.2°C
Cond. Temp. (°F/°C)	130°F / 54.4°C	130°F / 54.4°C
Ambient Temp. (°F/°C)	95°F / 35.0°C	95°F / 35.0°C
Suction Temp. (°F/°C)	95°F / 35.0°C	65°F / 18.3°C
Liquid Temp. (°F/°C)	115°F / 46.1°C	115°F / 46.1°C
Cooling Capacity (BTU/watt)	2570.10 / 753.22	2288.94 / 670.82
Power (watt)	288.00	278.40
Current (amp)	6.00	5.80
Efficiency (EER/COP)	8.92 / 2.62	8.22 / 2.41

Cooling Capacity (24V) - ARI HBP **BTU/hr (Watt)**

RPM	Evaporator Temperature													
	20°F	(-7°C)	30°F	(-1°C)	35°F	(2°C)	40°F	(4°C)	45°F	(7°C)	50°F	(10°C)	55°F	(13°C)
1800	663	(194)	766	(224)	861	(252)	970	(284)	1085	(318)	1193	(349)	1284	(376)
2400	879	(257)	1056	(309)	1191	(349)	1343	(393)	1501	(440)	1656	(485)	1796	(526)
3000	1033	(302)	1282	(375)	1456	(426)	1649	(483)	1851	(542)	2052	(601)	2239	(656)
3600	1170	(343)	1489	(436)	1702	(498)	1935	(567)	2180	(638)	2425	(710)	2659	(779)
4200	1337	(391)	1723	(505)	1973	(578)	2246	(658)	2532	(741)	2820	(826)	3100	(908)

Power Consumption (24V) - ARI HBP **Watt** **Current (24V) - ARI HBP** **Amp**

RPM	Evaporator Temperature							Evaporator Temperature						
	20°F	30°F	35°F	40°F	45°F	50°F	55°F	20°F	30°F	35°F	40°F	45°F	50°F	55°F
1800	104	124	134	142	150	158	165	4.33	5.18	5.57	5.93	6.26	6.57	6.86
2400	126	149	159	169	178	187	195	5.26	6.19	6.62	7.02	7.41	7.78	8.13
3000	172	196	207	218	229	239	249	7.17	8.17	8.64	9.09	9.53	9.96	10.37
3600	214	240	252	264	276	288	299	8.93	10.00	10.52	11.02	11.51	11.99	12.46
4200	226	254	267	280	293	306	319	9.43	10.57	11.13	11.68	12.22	12.76	13.29

Efficiency (24V) - ARI HBP **BTU/hr/W (W/W)**

RPM	Evaporator Temperature													
	20°F	(-7°C)	30°F	(-1°C)	35°F	(2°C)	40°F	(4°C)	45°F	(7°C)	50°F	(10°C)	55°F	(13°C)
1800	6.38	(1.87)	6.16	(1.80)	6.44	(1.89)	6.82	(2.00)	7.22	(2.11)	7.56	(2.21)	7.80	(2.28)
2400	6.96	(2.04)	7.11	(2.08)	7.50	(2.20)	7.97	(2.33)	8.44	(2.47)	8.87	(2.60)	9.21	(2.70)
3000	6.00	(1.76)	6.54	(1.91)	7.02	(2.06)	7.56	(2.21)	8.09	(2.37)	8.59	(2.51)	9.00	(2.64)
3600	5.46	(1.60)	6.20	(1.82)	6.74	(1.97)	7.32	(2.14)	7.89	(2.31)	8.43	(2.47)	8.89	(2.60)
4200	5.90	(1.73)	6.79	(1.99)	7.39	(2.16)	8.01	(2.35)	8.63	(2.53)	9.21	(2.70)	9.72	(2.85)

* all points are at 35°C (95°F) ambient, 18.33°C (65°F) suction temperature, 8.33°C (15°F) subcooling, 54.4°C (130°F) condenser

Performance Coefficients (24V) - ARI HBP

Coefficient	Capacity (BTU/Hr)	Power (Watts)	Current (Amperes)	Mass Flow (Lbs/Hr)
C1	-1.592347E+04	1.088217E+03	4.534238E+01	-1.545908E+02
C2	9.498700E+00	-6.717127E-01	-2.798803E-02	1.050577E-01
C3	-7.688808E-04	1.911340E-04	7.963915E-06	-1.030939E-05
C4	3.483050E-08	-2.073188E-08	-8.638281E-10	5.161142E-10
C5	9.373694E+02	-3.911752E+00	-1.629896E-01	1.090514E+01
C6	-4.066662E+00	-8.680358E-02	-3.616817E-03	-5.266672E-02
C7	-1.400403E-02	4.228251E-05	1.761770E-06	-1.568060E-04
C8	1.231457E+02	-1.154928E+01	-4.812201E-01	7.882537E-01
C9	3.819575E-01	5.932875E-02	2.472031E-03	6.723495E-03
C10	-2.966838E-03	-8.533166E-05	-3.555486E-06	-3.261732E-05
C11	4.048536E-03	-2.280483E-05	-9.502010E-07	4.709452E-05
C12	-1.627347E-07	3.704612E-10	1.543587E-11	-2.055891E-09
C13	-1.426063E-05	-9.324866E-08	-3.885364E-09	-1.682211E-07
C14	-8.587879E-06	6.792910E-08	2.830379E-09	-9.258485E-08
C15	-3.711755E-01	1.922667E-03	8.011108E-05	-4.524282E-03
C16	-9.469632E-02	2.865920E-03	1.194133E-04	-9.027043E-04
C17	-1.116009E+01	7.414104E-02	3.089209E-03	-1.223932E-01
C18	2.087117E-05	-5.029278E-08	-2.095531E-09	2.695767E-07
C19	1.924675E-03	1.594406E-05	6.643363E-07	2.400136E-05
C20	3.371079E-06	-7.159817E-08	-2.983257E-09	3.944649E-08
C21	2.302733E-04	-9.144090E-06	-3.810037E-07	1.877364E-06
C22	4.390527E-02	4.817491E-04	2.007289E-05	5.266804E-04
C23	2.632222E-02	-1.816099E-04	-7.567078E-06	2.667196E-04

Performance Equation

$$Y = C_1 + C_2 X_1 + C_3 X_1^2 + C_4 X_1^3 + C_5 X_2 + C_6 X_2^2 + C_7 X_2^3 + C_8 X_3 + C_9 X_3^2 + C_{10} X_3^3 + C_{11} X_1 X_2 X_3 + C_{12} X_1^2 X_2 X_3 + C_{13} X_1 X_2^2 X_3 + C_{14} X_1 X_2 X_3^2 + C_{15} X_1 X_2^2 X_3 + C_{16} X_1 X_3^2 + C_{17} X_2 X_3^2 + C_{18} X_1^2 X_2 + C_{19} X_1 X_2^2 + C_{20} X_1^2 X_3 + C_{21} X_1 X_3^2 + C_{22} X_2^2 X_3 + C_{23} X_2 X_3^2$$

$X_1 = \text{RPM}$
 $X_2 = E_t (°F)$
 $X_3 = C_t (°F)$

Cooling Capacity (48V) - ARI HBP **BTU/hr (Watt)**

RPM	Evaporator Temperature													
	20°F	(-7°C)	30°F	(-1°C)	35°F	(2°C)	40°F	(4°C)	45°F	(7°C)	50°F	(10°C)	55°F	(13°C)
1800	663	(194)	766	(224)	861	(252)	970	(284)	1085	(318)	1193	(349)	1284	(376)
2400	879	(257)	1056	(309)	1191	(349)	1343	(393)	1501	(440)	1656	(485)	1796	(526)
3000	1033	(302)	1282	(375)	1456	(426)	1649	(483)	1851	(542)	2052	(601)	2239	(656)
3600	1170	(343)	1489	(436)	1702	(498)	1935	(567)	2180	(638)	2425	(710)	2659	(779)
4200	1337	(391)	1723	(505)	1973	(578)	2246	(658)	2532	(741)	2820	(826)	3100	(908)

Power Consumption (48V) - ARI HBP **Watt** **Current (48V) - ARI HBP** **Amp**

RPM	Evaporator Temperature							Evaporator Temperature						
	20°F	30°F	35°F	40°F	45°F	50°F	55°F	20°F	30°F	35°F	40°F	45°F	50°F	55°F
1800	102	122	131	140	147	155	161	2.12	2.54	2.73	2.91	3.07	3.22	3.36
2400	124	146	156	165	174	183	191	2.58	3.03	3.24	3.44	3.63	3.81	3.98
3000	169	192	203	214	224	234	244	3.51	4.00	4.24	4.46	4.67	4.88	5.08
3600	210	235	248	259	271	282	293	4.38	4.90	5.16	5.40	5.64	5.88	6.11
4200	222	249	262	275	288	300	313	4.62	5.18	5.46	5.73	5.99	6.26	6.52

Efficiency (48V) - ARI HBP **BTU/hr/W (W/W)**

RPM	Evaporator Temperature													
	20°F	(-7°C)	30°F	(-1°C)	35°F	(2°C)	40°F	(4°C)	45°F	(7°C)	50°F	(10°C)	55°F	(13°C)
1800	6.51	(1.91)	6.28	(1.84)	6.57	(1.92)	6.96	(2.04)	7.36	(2.15)	7.71	(2.26)	7.96	(2.33)
2400	7.10	(2.08)	7.25	(2.12)	7.65	(2.24)	8.12	(2.38)	8.61	(2.52)	9.05	(2.65)	9.39	(2.75)
3000	6.12	(1.79)	6.67	(1.95)	7.16	(2.10)	7.71	(2.26)	8.25	(2.42)	8.75	(2.56)	9.18	(2.69)
3600	5.57	(1.63)	6.33	(1.85)	6.87	(2.01)	7.46	(2.19)	8.05	(2.36)	8.59	(2.52)	9.07	(2.65)
4200	6.02	(1.76)	6.93	(2.03)	7.53	(2.21)	8.17	(2.39)	8.80	(2.58)	9.39	(2.75)	9.91	(2.90)

* all points are at 35°C (95°F) ambient, 18.33°C (65°F) suction temperature, 8.33°C (15°F) subcooling, 54.4°C (130°F) condenser

Performance Coefficients (48V) - ARI HBP

Coefficient	Capacity (BTU/Hr)	Power (Watts)	Current (Amperes)	Mass Flow (Lbs/Hr)
C1	-1.592347E+04	1.067189E+03	2.223310E+01	-1.545908E+02
C2	9.498700E+00	-6.587328E-01	-1.372360E-02	1.050577E-01
C3	-7.688808E-04	1.874406E-04	3.905011E-06	-1.030939E-05
C4	3.483050E-08	-2.033126E-08	-4.235679E-10	5.161142E-10
C5	9.373694E+02	-3.836162E+00	-7.992000E-02	1.090514E+01
C6	-4.066662E+00	-8.512622E-02	-1.773463E-03	-5.266672E-02
C7	-1.400403E-02	4.146546E-05	8.638629E-07	-1.568060E-04
C8	1.231457E+02	-1.132611E+01	-2.359606E-01	7.882537E-01
C9	3.819575E-01	5.818230E-02	1.212131E-03	6.723495E-03
C10	-2.966838E-03	-8.368274E-05	-1.743390E-06	-3.261732E-05
C11	4.048536E-03	-2.236416E-05	-4.659198E-07	4.709452E-05
C12	-1.627347E-07	3.633025E-10	7.568796E-12	-2.055891E-09
C13	-1.426063E-05	-9.144675E-08	-1.905142E-09	-1.682211E-07
C14	-8.587879E-06	6.661646E-08	1.387843E-09	-9.258485E-08
C15	-3.711755E-01	1.885514E-03	3.928152E-05	-4.524282E-03
C16	-9.469632E-02	2.810540E-03	5.855290E-05	-9.027043E-04
C17	-1.116009E+01	7.270837E-02	1.514757E-03	-1.223932E-01
C18	2.087117E-05	-4.932094E-08	-1.027519E-09	2.695767E-07
C19	1.924675E-03	1.563596E-05	3.257494E-07	2.400136E-05
C20	3.371079E-06	-7.021463E-08	-1.462805E-09	3.944649E-08
C21	2.302733E-04	-8.967393E-06	-1.868207E-07	1.877364E-06
C22	4.390527E-02	4.724399E-04	9.842503E-06	5.266804E-04
C23	2.632222E-02	-1.781005E-04	-3.710427E-06	2.667196E-04

Performance Equation

$$Y = C_1 + C_2 X_1 + C_3 X_1^2 + C_4 X_1^3 + C_5 X_2 + C_6 X_2^2 + C_7 X_2^3 + C_8 X_3 + C_9 X_3^2 + C_{10} X_3^3 + C_{11} X_1 X_2 X_3 + C_{12} X_1^2 X_2 X_3 + C_{13} X_1 X_2^2 X_3 + C_{14} X_1 X_2 X_3^2 + C_{15} X_1 X_2^2 X_3 + C_{16} X_1 X_3^2 + C_{17} X_2 X_3^2 + C_{18} X_1^2 X_2 + C_{19} X_1 X_2^2 + C_{20} X_1^2 X_3 + C_{21} X_1 X_3^2 + C_{22} X_2^2 X_3 + C_{23} X_2 X_3^2$$

X₁ = RPM

X₂ = E_t (°F)

X₃ = C_t (°F)

Cooling Capacity (48V) - ASHRAE LBP **BTU/hr (Watt)**

RPM	Evaporator Temperature												
	-40°F (-40°C)	-30°F (-34.4°C)	-20°F (-28.9°C)	-10°F (-23.3°C)	0°F (-17.8°C)	5°F (-15°C)	10°F (-12.2°C)						
1800			213 (62)	286 (84)	380 (111)	439 (129)	510 (149)						
2400		181 (53)	268 (78)	372 (109)	510 (150)	597 (175)	698 (205)						
3000	131 (38)	221 (65)	325 (95)	461 (135)	644 (189)	758 (222)	890 (261)						
3600	161 (47)	256 (75)	379 (111)	547 (160)	775 (227)	916 (269)	1079 (316)						
4200	179 (53)	280 (82)	421 (124)	621 (182)	895 (262)	1064 (312)	1258 (369)						

Power Consumption (48V) - ASHRAE LBP **Watt** **Current (48V) - ASHRAE LBP** **Amp**

RPM	Evaporator Temperature							Evaporator Temperature						
	-40°F	-30°F	-20°F	-10°F	0°F	5°F	10°F	-40°F	-30°F	-20°F	-10°F	0°F	5°F	10°F
1800			44	53	68	76	86			0.92	1.11	1.41	1.59	1.79
2400		48	57	71	90	100	110		0.99	1.18	1.49	1.87	2.08	2.30
3000	43	55	72	92	115	126	137	0.90	1.14	1.49	1.93	2.39	2.63	2.86
3600	43	64	89	116	142	155	167	0.90	1.34	1.86	2.41	2.96	3.22	3.47
4200	45	76	108	141	171	185	198	0.94	1.58	2.26	2.93	3.57	3.85	4.12

Efficiency (48V) - ASHRAE LBP **BTU/hr/W (W/W)**

RPM	Evaporator Temperature												
	-40°F (-40°C)	-30°F (-34.4°C)	-20°F (-28.9°C)	-10°F (-23.3°C)	0°F (-17.8°C)	5°F (-15°C)	10°F (-12.2°C)						
1800			4.79 (1.40)	5.38 (1.58)	5.62 (1.65)	5.75 (1.69)	5.95 (1.74)						
2400		3.94 (1.15)	4.72 (1.38)	5.20 (1.53)	5.67 (1.66)	5.97 (1.75)	6.33 (1.85)						
3000	3.02 (0.88)	5.09 (1.49)	4.54 (1.33)	4.99 (1.46)	5.61 (1.64)	6.01 (1.76)	6.48 (1.90)						
3600	3.73 (1.09)	5.92 (1.74)	4.26 (1.25)	4.73 (1.39)	5.45 (1.60)	5.92 (1.74)	6.48 (1.90)						
4200	3.97 (1.16)	6.18 (1.81)	3.89 (1.14)	4.41 (1.29)	5.23 (1.53)	5.75 (1.69)	6.37 (1.87)						

* all points are at 32.2°C (90°F) ambient, 32.2°C (90°F) suction temperature, 22.2°C (40°F) subcooling, 54.4°C (130°F) condenser

Performance Coefficients (48V) - ASHRAE LBP

Coefficient	Capacity (BTU/Hr)	Power (Watts)	Current (Amperes)	Mass Flow (Lbs/Hr)
C1	4.843117E+03	-3.758131E+01	-7.829440E-01	5.892871E+01
C2	4.844846E-01	-8.199801E-02	-1.708292E-03	1.403603E-03
C3	-1.910217E-05	2.753497E-05	5.736451E-07	2.004940E-09
C4	-5.513570E-09	-2.560112E-10	-5.333567E-12	-8.099637E-11
C5	1.625388E+01	-3.206892E+00	-6.681024E-02	1.583970E-01
C6	5.399586E-01	-1.234511E-01	-2.571897E-03	5.706659E-03
C7	2.664384E-03	-3.171796E-04	-6.607909E-06	3.155425E-05
C8	-1.171677E+02	2.688113E+00	5.600235E-02	-1.379738E+00
C9	9.068263E-01	-1.753444E-02	-3.653008E-04	1.041614E-02
C10	-2.209961E-03	1.611258E-06	3.356789E-08	-2.463993E-05
C11	1.867223E-04	1.535914E-05	3.199821E-07	2.885989E-06
C12	3.727115E-08	-8.739266E-09	-1.820680E-10	3.993256E-10
C13	2.335575E-06	-3.409825E-07	-7.103803E-09	2.897961E-08
C14	-1.722536E-06	1.477160E-07	3.077416E-09	-2.062011E-08
C15	1.318240E-02	-3.934763E-03	-8.197423E-05	8.235952E-05
C16	1.008869E-03	3.443016E-04	7.172950E-06	6.154407E-05
C17	-5.600461E-01	1.209132E-01	2.519025E-03	-5.664703E-03
C18	-4.801705E-06	1.127219E-06	2.348372E-08	-5.184099E-08
C19	-1.921406E-04	2.841572E-05	5.919943E-07	-2.361170E-06
C20	4.907682E-07	-1.703299E-07	-3.548539E-09	5.305765E-09
C21	-3.032504E-05	3.273022E-06	6.818797E-08	-5.059307E-07
C22	-4.303254E-03	1.312686E-03	2.734762E-05	-4.546562E-05
C23	3.094646E-03	-7.000009E-04	-1.458335E-05	3.075653E-05

Performance Equation

$$Y = C_1 + C_2 X_1 + C_3 X_1^2 + C_4 X_1^3 + C_5 X_2 + C_6 X_2^2 + C_7 X_2^3 + C_8 X_3 + C_9 X_3^2 + C_{10} X_3^3 + C_{11} X_1 X_2 X_3 + C_{12} X_1^2 X_2 X_3 + C_{13} X_1 X_2^2 X_3 + C_{14} X_1 X_2 X_3^2 + C_{15} X_1 X_2^2 X_3 + C_{16} X_1 X_3^2 + C_{17} X_2 X_3^2 + C_{18} X_1^2 X_2 + C_{19} X_1 X_2^2 + C_{20} X_1^2 X_3 + C_{21} X_1 X_3^2 + C_{22} X_2^2 X_3 + C_{23} X_2 X_3^2$$

X₁ = RPM

X₂ = E_t (°F)

X₃ = C_t (°F)

Controller Features

- 4 pole sensor-less variable speed BLDC motor controller
- 420W maximum output power
- 030F0137 & 030F0175: 39 - 60 VDC input range, 030F0152: 19 - 30 VDC input range
- 1800 – 4200 rpm speed
- 1.0 - 4.75V analog speed set input (resistor programmable for fixed speed)
- 030F0137 & 030F0152: 0°C to 45°C operating temperature
- 030F0175 (LBP/MBP): 0°C to 55°C operating temperature (min. fan cooling / airflow across heatsink is 1.5 m/s)
- 030F0175 (HBP): 0°C to 46.1°C operating temperature (min. fan cooling / airflow across heatsink is 3 m/s)
- Under/Over voltage shutdown (resistor programmable under voltage thresholds)
- Locked rotor detection
- Thermal shutdown – for power devices
- Over current shutdown – for power devices
- Low speed shutdown
- TTL Fault output
- Pulsed Fault output (030F0189 & 030F0192 only)
- LED fault indicator
- Fan output, +12VDC @ 0.5A with voltage detection
- Reverse polarity protection

Optional Fixed Resistor Speed Chart

Resistor Value OHMS	Motor Speed [RPM]	48V ONLY
0	3000	
200	1800	
242	1900	
287	2000	
388	2200	
510	2400	
659	2600	
847	2800	
1090	3000	
1.4k	3200	
1.88k	3400	
2.58k	3600	
3.8k	3800	
6.36k	4000	
15.3k	4200	

LED Fault Indicator Output

Motor Fault	1 Flash
Under Voltage	2 Flashes
Over Voltage	3 Flashes
Over Temperature	4 Flashes
Over Current/Power	5 Flashes
Fan Voltage Error	6 Flashes
General Hardware Error	7 Flashes
System Integrity Fault	8 Flashes

Use the formula below to find the resistor value needed to achieve a specific speed for the controller.

$$934960 - 806 * \text{Speed_Desired} \\ \text{Speed_Desired} - 4360$$

